



POLICY

Our objective is to establish guidelines for the acquisition, registration and communicate cuprum's policy for extrusion dies profile required to meet the operational needs of the company.

GENERAL

1. Cuprum bear the replacement cost given in the following cases:
 - When the design is not exclusive for a client (Included in Cuprum's Catalog).
 - When the demand equals or exceed 60 tons during the last 12 months.
 - When is an exclusive given a customer and billed more than 4 tons of that given in the last 12 months.
2. The customer shall bear the replacement cost of the die:
 - When the demand for a die is less than 60 tons in last 12 months.
3. If there are not any purchase orders of exclusive dies in 18 months, the die will be destroyed, and the customer must to be notified that any request for materials will require a new product lead time.
4. The extrusion die is a tracking tool and can be identified if it is requested by the client.
5. It has a relationship system of active copies of the die and the same could be shared with customers (to be defined periodicity with each client).
6. In the case where the client requests the extrusion die, only Cuprum is committed to providing a check that the tool is destroyed.
7. Cuprum is available to receive customer plan to audit and validate the status of the assets given.
8. Extrusion dies will not be declared in the matrix property of the client.
9. In case of 18 months without inactivity will proceed with the low of the tool keeping only 1 copy per SKU of the client.
10. Any requirement that overcomes the capacity of the existing copy, entered with the lead time set for reactivation of die.

SHELTER & DICE MAINTENANCE

1. The dice are received by the Manufacturing Manager first inspected and are discharged from the Manufacturing system.
2. Given plant generates one end of each month bill dice were delivered to automotive FAB.
3. The dice have a record (blue folder) for the maintenance or repair history, the process manager is the Manufacturing Manager takes.
4. Once the dice fulfill their lifetime are removed from within the system, they are dismantled and sent to the graveyard dice.
5. Dice inventory is performed 1 time per year in conjunction with the Fixed Assets area.